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ENDLESS BELT DRY TONER AGITATOR

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1 **ENDLESS BELT DRY TONER AGITATOR**

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3 BACKGROUND

4 In an electrophotographic imaging process a dry toner ("toner") is fused to a
5 sheet of imaging media (such as paper or a transparency, for example) to generate an
6 image on the imaging media. This process is well understood in the art, and is
7 accomplished using an electrophotographic imaging apparatus such as a printer, a
8 photocopier, a facsimile machine, or a multi-function apparatus which performs one or
9 more of the processes of printing, photocopying, or printing facsimiles. Toner is typically
10 provided to an imaging producing section of the imaging apparatus from a toner
11 reservoir, which can be a removable toner cartridge or a replenishable reservoir which is
12 resident within the imaging apparatus.

13 Toner generally includes color particles (generally microscopic particles such as
14 carbon or colored plastic). Toner can also include carrier particles. In certain instances,
15 the color particles are capable of carrying an electrostatic charge, allowing them to be
16 moved by an electrostatic process from the toner reservoir to an image producing
17 section of the imaging apparatus. In other applications, the carrier particles carry an
18 electrostatic charge to thereby facilitate movement of the color particles. (It should be
19 noted that by "color" we mean to include black, as well as other colors.)

20 In the electrophotographic imaging process toner is moved from a toner reservoir
21 to the image producing section of the imaging apparatus. The image producing section
22 includes a photosensitive conductor, or photoconductor, which is typically a drum or a
23 roller. The photoconductor can be selectively exposed by an energy source, such as a
24 pulsed laser, to electrostatically produce a portion of an image on the photoconductor.
25 Toner particles from the toner reservoir are then either repelled or attracted to the
26 photoconductor, based on the relative electrostatic charge differential there between.
27 For example, if a photoconductor is initially charged with a positive electrical charge and
28 then portions thereof are exposed to produce a lesser positive charge (or a neutral or
29 negative charge), then positively charged toner will be attracted to the exposed areas,
30 and repelled from the non-exposed areas. The toner is then electrostatically transferred
31 from the photoconductor to either a sheet of imaging media, or to an intermediate
32 transfer carrier (such as a belt or a drum) which subsequently transfers the toner to
33 imaging media. The toner is then fused to the sheet of imaging media in a fusing section
34 of the imaging apparatus, and the media is then deposited in an output tray. The
35 imaging apparatus thus further includes a media transfer section to facilitate movement

1 of the imaging media from a media supply point to the toner transfer point, and thence to
2 the fusing section and the output tray.

3 Because toner generally is made from near-microscopic particles, it takes on the
4 form of a powder. The toner resident within a toner reservoir will thus tend to settle and
5 densify over time due to gravity. However, for the electrophotographic imaging process
6 to be particularly effective, the toner needs to be available to the photoconductor in an
7 essentially fluidic state during the imaging process. Fluidizing the toner allows better
8 distribution of the toner over the photoconductor, and also helps to ensure that any
9 carrier particles are well distributed among color particles. Accordingly, most toner
10 reservoirs include an agitator which agitates or "stirs" the toner at least during the
11 electrostatic imaging process.

12 To better understand the present invention, a brief reference will be made to a
13 conventional prior art developing device using a toner cartridge, shown in Fig. 1. As
14 depicted, a toner cartridge 1 stores a toner (not shown) therein. The cartridge 1 has a
15 casing or housing 2 which defines a toner reservoir 19, and which accommodates an
16 agitator 3 and a magnetic roller 4. The agitator 3 is rotated to agitate the toner existing
17 in the housing 2. The housing 2 is formed with a plurality of toner outlets 5, only one of
18 which can be seen in Fig. 1. A developing device 6 has a casing 7 which includes a
19 toner storing section, or hopper as referred to hereinafter, 8. An agitator 9 is rotatable in
20 the hopper 8 for agitating the toner existing in the hopper 8. A toner inlet 10 is formed in
21 a portion of the casing 7 which faces the toner outlets 5 of the cartridge housing 2. A
22 developing roller 11 causes the toner to deposit thereon. A doctor blade 12 causes the
23 toner to form a thin layer on the surface of the developing roller 11. An intermediate
24 roller 13 is held in contact with the developing roller 11, so that the toner is transferred
25 from the roller 11 to the roller 13. A photoconductive element in the form of a drum 14 is
26 held in contact with the intermediate roller 13. The toner is transferred from the roller 13
27 to the drum 14 in order to develop a latent image electrostatically formed on the drum
28 14. The resulting toner image is transferred from the drum 14 to a paper or similar
29 recording medium "M" by an image transfer unit 15. A cleaning unit 16 cleans the
30 surface of the drum 14 after the image transfer. A charger 17 uniformly charges the
31 surface of the drum 14. An exposing device 18 exposes the charged surface of the
32 drum 14 imagewise so as to form the latent image.

33 The agitator 3 of the toner cartridge 1 of Fig. 1 can be provided with a flexible
34 blade 20 which can conform to the shape of the interior of the housing 2 as the agitator 3
35 rotates in the direction indicated by the arrows. While some toner cartridges have toner

1 reservoirs with complex interior shapes, generally the cross sectional shape of the toner
2 reservoir area can be described as non-square in cross section. This non-square
3 geometry helps to maintain contact between the flexible scraper blade 20 and the walls
4 of the toner reservoir. Accordingly, toner storage volume in the toner reservoir is
5 impacted by not being able to use a geometry that is more square or rectangular in cross
6 section than prior art toner reservoirs. That is, it is not always possible to maximize the
7 toner storage volume within the available space in a toner cartridge, since prior art toner
8 reservoirs are generally configured to ensure that prior art agitators will be able to
9 access the entire toner reservoir. Put another way, toner cartridges are typically
10 configured to fit within an imaging apparatus based on the presence of ancillary
11 components located within the imaging apparatus. The exterior dimensions imposed on
12 a toner cartridge by these ancillary components thus define a maximum toner reservoir
13 volume which can be achieved in a toner cartridge. Yet prior art toner agitators do not
14 always allow the maximum available volume to be utilized due to the need to
15 accommodate the limitations of prior art agitators.

16 In addition to toner cartridges which do not include the photoconductor (as
17 depicted in Fig. 1), other prior art toner cartridges are known which incorporate the
18 photoconductor. One such example is depicted in Fig. 2, which shows a toner cartridge
19 30 having a housing 31 which defines a toner reservoir 32 in which is located an agitator
20 34. Toner from within the reservoir 32 egresses through outlet opening 35 to a hopper
21 area 36. An application roller 38 applies toner from the hopper area 36 to the optical
22 photoconductor ("OPC") 40, which has been charged by charge roller 42. A scraper
23 blade 44 removes any residual toner from the OPC 40 after toner has been transferred
24 from the OPC to a sheet of imaging media (not shown), and the waste toner is stored in
25 a waste storage area 46. Agitator 34 of toner cartridge 30 is depicted in a front view in
26 Fig. 3. As can be seen, the agitator 34 includes two blade portions 50 which are
27 supported by, but distal from, a central shaft 48, thus creating open areas 52. The open
28 areas 52 allow the toner to "fluff" or volumize as it is agitated, rather than merely being
29 pushed around inside the toner reservoir 32 (Fig. 2).

30 Other types of prior art toner agitators are known. For example, U.S. Patent No.
31 5,307,129 shows a spiral toner agitator, and U.S. Patent No. 5,305,064 shows a toner
32 agitator which includes a rotating tube with holes disposed in the tube to allow toner to
33 pass in and out of the holes as the toner is agitated.

34 In addition to generally limiting the geometry of the toner reservoir, prior art toner
35 agitators do not always produce an even distribution of toner at the location where the

1 toner is transferred out of the toner reservoir. This can result in uneven distribution of
2 the toner on the OPC, and consequently a printed image of uneven color density.

What is needed then is a toner reservoir agitator which achieves the benefits to be derived from similar prior art devices, but which avoids the shortcomings and detriments individually associated therewith.

SUMMARY

8 One embodiment of the present invention provides for a toner cartridge which
9 includes a housing which defines a toner reservoir. A rotatable endless belt is located
10 within the toner reservoir. The belt can be used to agitate or stir toner which can be
11 placed in the toner reservoir. In one example the belt has periodic openings in the belt
12 to allow toner to pass through the belt so that agitated toner can be provided to toner
13 distribution components which can be present within, and/or outside of, the toner
14 cartridge.

15 Another embodiment of the present invention provides for an imaging apparatus
16 having a toner reservoir housing which defines a toner reservoir. A rotatable endless
17 belt is disposed within the toner reservoir in the manner described in the paragraph
18 immediately above. Yet another embodiment of the present invention also provides for a
19 toner supply system which is resident within an imaging apparatus. In this latter
20 embodiment, the toner supply system has a toner reservoir and a rotatable endless belt
21 which is located within the toner reservoir. The belt can be used to agitate toner within
22 the toner reservoir.

23 In one non-limiting example of the present invention the rotatable endless belt is
24 supported by a drive roller which can be used to cause the belt to rotate within the toner
25 reservoir. The belt can also be supported by additional rollers, which can be driven or
26 idle. The belt can also be driven by, and supported by, other means.

DESCRIPTION OF THE DRAWINGS

29 Fig. 1 is a cross sectional side view depicting a portion of a prior art imaging
30 apparatus and a prior art toner cartridge.

Fig. 2 is a cross sectional side view depicting another prior art toner cartridge.

32 Fig. 3 is a front view of the agitator of the prior art toner cartridge depicted in
33 Fig. 2.

34 Fig. 4 is an oblique diagram depicting a dry toner cartridge in accordance with
35 one embodiment of the present invention.

1 Fig. 5 is a cross sectional side view of the toner cartridge of Fig. 4.

2 Fig. 6 is a cross sectional front view of the toner cartridge of Figs. 4 and 5.

3 Fig. 7 is a front view of a mesh belt that can be used as a toner agitator belt in
4 accordance with an embodiment of the present invention.

5 Fig. 8 is a front view of a belt made from fused plastic fibers that can be used as
6 a toner agitator belt in accordance with the another embodiment of present invention.

7 Fig. 9 is a partial side view of another belt that can be used as a toner agitator
8 belt in accordance with yet another embodiment of the present invention.

9 Fig. 10 is a cross sectional front view of the toner agitator belt depicted in Fig. 9.

10 Fig. 11 is a cross sectional diagram of another type of belt that can be used as a
11 toner agitator belt in accordance with still another embodiment of the present invention.

12 Fig. 12 is a cross sectional side view of a toner cartridge similar to the cartridge
13 depicted in Fig. 5, but having a different system for driving the toner agitator belt.

14 Fig. 13 is a side view depicting an imaging apparatus (simplified) having a
15 resident toner reservoir and a toner agitating system in accordance with a further
16 embodiment of the present invention.

17

DETAILED DESCRIPTION

18 A dry toner agitation system which includes an endless, rotatable belt (an
19 "agitator belt") that is located within a dry toner reservoir will now be described. The belt
20 defines a generally enclosed inner volume in which can be located dry imaging toner.
21 Preferably, the agitator belt has openings disposed therein to allow toner to pass from
22 the inner volume, through the belt, and thence to an external space. The external space
23 is in fluid communication with additional toner distribution components, as for example a
24 toner distribution roller, a toner application roller, and/or an optical photoconductor.
25 Embodiments of the present invention are applicable to both toner cartridges which can
26 be inserted into, and removed from, an imaging apparatus, as well as fixed toner supply
27 systems which are resident within an imaging apparatus.

28 The agitator belt can be made from a flexible material which allows the belt to be
29 supported within the toner reservoir in close proximity to the principle surface which
30 defines the toner reservoir. This allows a toner reservoir to be configured to maximize
31 toner storage volume within the constraints set by the shape of the toner cartridge itself,
32 without having to limit the size and shape of the reservoir to accommodate the agitator.
33 Exemplary materials of construction for the belt include rubber, neoprene, polyester, and
34 thin sheets of plastic, polyethylene and TFE.

1 Toner reservoirs are generally defined by a major longitudinal dimension. In one
2 embodiment of the invention the agitator belt spans the majority of this major longitudinal
3 dimension within the toner reservoir. In this way the belt is generally in contact with the
4 toner across the entire major longitudinal dimension of the toner reservoir, allowing for
5 an even supply of the toner to other toner distribution components (e.g., application
6 rollers, transfer rollers, the optical photoconductor ("OPC"), etc.). Further, since the
7 endless belt contacts toner about the entire 360 degree of the internal periphery of the
8 belt, greater contact is achieved between the toner and the agitator, thus resulting in
9 enhanced volumization (or agitation) of the toner. (As used herein, the term
10 "volumization" means mixing a dry solid powder, such as toner, with air to achieve an
11 essentially fluidic state of the powder.) Thus, in addition to allowing toner storage
12 volume to be increased within a toner cartridge, the toner agitator belt can provide a
13 more evenly distributed supply of toner to toner distribution components and ultimately to
14 the OPC and the imaging media.

15 We will now describe specific embodiments and examples of toner agitators,
16 toner cartridges, and toner supply systems. However, it will be understood that the
17 following embodiments and examples should not be considered as limiting the scope of
18 the present invention.

19 Turning now to Fig. 4, an oblique diagram of a toner cartridge 100 is depicted in
20 an oblique view. The toner cartridge 100 includes a housing 102, which is shown as
21 having a handle 109 (to facilitate insertion and removal of the cartridge 100 from an
22 imaging apparatus), and a side panel 107 which is in a generally square or rectangular
23 shape and which generally defines the toner reservoir area 103. The toner cartridge 100
24 further includes a toner discharge zone 101, which extends from the toner reservoir area
25 103 and provides a toner distribution outlet area for toner to be distributed to additional
26 toner distribution components, such as an OPC (see OPC 14 of Fig. 1, for example). As
27 depicted in Fig. 4, the toner cartridge 100 further includes two drive connections 110, the
28 operation of which will be described further below.

29 Fig. 5 depicts a side cross sectional view of the toner cartridge 100 of Fig. 4. The
30 housing 102 generally defines a toner reservoir 104 (in which toner can be stored), a
31 toner distribution outlet area 121, and a toner egress area 129 which allows toner to
32 move from the toner reservoir 104 to the toner distribution outlet area 121. In the
33 example depicted, a transfer roller 112 is located in the toner distribution outlet area 121.
34 A toner outlet opening 114 allows toner to exit from the toner cartridge 100 to other toner
35 distribution components (similar to outlet opening 5 of the prior art toner cartridge 1 of

1 Fig. 1). Disposed within the toner reservoir 104 is a rotatable endless belt 106, which
2 can also be described as a toner agitator belt, or "agitator belt". The toner reservoir 104
3 is generally defined by a reservoir primary surface 119 within the housing 102, and
4 preferably the rotatable endless belt 106 is positioned proximate the reservoir primary
5 surface 119. The agitator belt 106 is defined by an outer belt surface 131, which can be
6 proximate the reservoir primary surface 119, and an inner belt surface 133 which is
7 opposite the outer belt surface 131. The area within the toner reservoir 104 which is
8 proximate to the inner belt surface 133 defines a mixing region. During manufacture of
9 the toner cartridge 100, toner can be added to the toner reservoir 104 via a toner inlet
10 opening (not shown), which can then be plugged by a plug 135 (Fig. 4), thus generally
11 filling the volume defined by the inner belt surface 133 and the ends (or side panels 107,
12 Fig. 4) of the toner cartridge 100. As will be described further below with respect to Fig.
13 6, the agitator belt 106 can generally span the major longitudinal length of the toner
14 reservoir 104 (i.e., the dimension into the sheet on which Fig. 5 is drawn, generally
15 corresponding to the depth dimension of the oblique drawing of the cartridge 100 of
16 Fig. 4).

17 The agitator belt 106 is depicted in Fig. 5 as being positioned within the cartridge
18 housing 102 so as to have a space between the belt outer surface 131 and the reservoir
19 primary surface 119. However, the outer surface 131 of the belt 106 can be in contact
20 with the reservoir primary surface 119 to prevent accumulation or caking of toner
21 between the belt 106 and the housing 102. Other means of preventing caking of toner in
22 this area will be describe further below.

23 As depicted in Fig. 5, the toner cartridge 100 further includes a plurality of
24 rollers 108a -108d which can support the rotatable endless belt 106 in proximity to the
25 reservoir primary surface 119. However, it is not required that the agitator belt 106 be
26 located adjacent to the reservoir primary surface 119. At least one of the rollers 108a-d
27 can be connected to a drive connection which allows the belt 106 to be rotated within in
28 the toner reservoir 104. For example, Fig. 4 depicts drive connections 110 which are
29 located proximate an exterior surface (side panel 107) of housing 102. As will be
30 described with respect to Fig. 6 below, drive connections 110 of Fig. 4 can be connected
31 to rollers 108b and 108d of Fig. 5. The drive connectors 110 can be engaged by a drive
32 mechanism (not shown) within an imaging apparatus which is configured to receive the
33 toner cartridge 100. The drive mechanism can then be used to actuate the rotatable belt
34 106, causing the belt to rotate within the toner reservoir 104 and thereby agitate or stir
35 the toner. In most configurations the drive mechanism is only actuated when the

1 imaging apparatus receives a command to generate an image, thus reducing wear on
2 the drive mechanism and the agitator belt 106.

3 Turning now to Fig. 6, a cross sectional front view of the toner cartridge 100 of
4 Figs. 4 and 5 is depicted. As can be seen, the cartridge housing 102 defines the toner
5 reservoir volume 104, in which the agitator belt 106 is disposed. Support rollers 108a
6 and 108d can be seen supporting the belt 106 in proximity to the reservoir primary
7 surface 119. Support roller 108d is a drive roller, and is connected by drive shaft 120 to
8 drive connection 110 (also seen in Fig. 4). Roller 108a is not connected to a drive
9 connection, but is merely supported in the housing 102 by cylindrical supports 122.
10 Roller 108a can thus be considered an idler roller (i.e., it does not contribute a motive
11 source to the rotational actuation of belt 106, but merely functions to hold the belt 106 in
12 position (in this case, proximate to the reservoir primary surface 119)). Returning briefly
13 to Fig. 5, it can be seen that rollers 108b and 108d are respective first and second drive
14 rollers, and rollers 108a and 108c are respective first and second idler rollers. The drive
15 shaft 120 (Fig. 6) can be sealed between the toner reservoir 104 and the ambient
16 atmosphere 137 by a sealing means to impede toner from exiting the toner reservoir 104
17 to the ambient atmosphere 137. Exemplary sealing means include, for example, O-ring
18 118 and/or seal 116. O-ring 118 and seal 116 can be fitted into, or attached to, housing
19 102, and placed in contact with the drive shaft 120. Suitable materials for O-ring 118
20 and seal 116 include silicon impregnated elastomers.

21 As can be seen in Fig. 6, the rotatable endless agitator belt 106 is preferably
22 provided with perforations or openings 124 to allow toner to pass from the toner
23 reservoir area 104 though the belt 106. In this way, toner can move from the toner
24 reservoir 104 to the toner reservoir egress area (129, Fig. 5). As depicted in Fig. 6, the
25 openings in belt 106 are longitudinal slits 124. In this example the transfer belt 106 can
26 be a belt fabricated from a material such as rubber or neoprene, or a thin sheet of a
27 plastic such as polyethylene or nylon, and the slits 124 can be stamped from the sheet
28 material. However, other configurations can be used to allow toner to pass through the
29 agitator belt 106. For example, the agitator belt can be fabricated from a plastic mesh,
30 as shown in Fig. 7, which depicts a front view of a toner agitation belt 206 (similar to the
31 view of belt 106 in Fig. 6). Belt 206 of Fig. 7 can also be fabricated from a plastic mesh
32 extrusion which thus produces an elongated closed ("endless") hollow member which
33 can be then be cut into the desired belt lengths. Such plastic mesh netting extrusions
34 are available, for example, from U.S. Netting of Erie, PA. Extruded mesh netting can be
35 produced in a wide range of thicknesses and aperture sizes. The material's thickness,

1 weight, mesh size, and strand shape can be altered to meet various design criteria, such
2 as toner particle size and desired migration rates of toner through the openings. The
3 agitator belt also can be fabricated from a polyester mesh, available for example from
4 Satoh & Co., Ltd. of Yodogawa-ku, Osaka, Japan.

5 In yet another example a toner agitator belt in accordance with an embodiment of
6 the present invention can be fabricated from a plurality of plastic strands or fibers which
7 are fused to one another at random sites along the fibers to thereby produce a cohesive
8 belt having relatively random openings (toner passageways) defined therein. Such a
9 configuration is shown in Fig. 8, which depicts a front sectional view of a toner agitator
10 belt 306 (similar to the view of belt 106 depicted in Fig. 6) which is generally made from
11 a plurality of plastic fibers (not specifically indicated) that are randomly fused together
12 along various points along the fibers, to thereby produce an essentially toner-permeable
13 agitator belt 306. The permeability of the agitator belt 306 (i.e., permeability to toner
14 particles passing therethrough) can be adjusted based on the length of the plastic fibers,
15 the diameter of the plastic fibers, the final thickness of the belt which results from
16 stacking the plastic fibers on top of one another, and the number of points along each
17 fiber at which it is fused to adjacent fibers.

18 Turning now to Fig. 9, another rotatable endless belt (or "agitator belt") 406 that
19 can be used as a toner agitator in accordance with yet another embodiment of the
20 present invention is depicted in a partial side sectional view (similar to the left side of belt
21 106 of Fig. 6). The rotatable endless belt 406 is defined by an outer belt surface 429
22 which is can be oriented proximate the reservoir primary surface (such as surface 119 of
23 cartridge 100 of Fig. 5). The rotatable endless belt 406 is further defined by an inner belt
24 surface 431 which is opposite the outer belt surface 429. The belt 406 includes a
25 plurality of scraping members 423 which protrude from the outer belt surface 429, and
26 which can contact the reservoir primary surface (such as surface 119 of cartridge 100,
27 Fig. 5) to thereby scrape any toner off of the reservoir primary surface, thereby reducing
28 the tendency for toner to cake or accumulate between the reservoir primary surface
29 (e.g., surface 119 of Fig. 5) and the belt outer surface (e.g., belt surface 429, Fig. 9).

30 Fig. 9 also shows how stirring members 421 can be attached to the inner surface
31 431 of the agitator belt 406. The stirring members 421 can aid in agitating toner in the
32 toner reservoir 404 as the belt 406 is rotated. Turning to Fig. 10, a front partial sectional
33 view of the belt 406 is Fig. 9 is depicted. As can be seen, the stirring members 421 can
34 be staggered to provide a more random stirring action. Since the stirring members 421
35 protrude above the inner surface 431 of the belt 406, they can interfere with support

1 rollers, such as rollers 108a-d of Fig. 5. To address this situation the agitator belt 406
2 can be supported by shortened rollers 408 which do not transit the entire width of the
3 belt 406 (as do rollers 108a-d of Fig. 5). Further, the edges of the agitator belt 406 can
4 be provided with roughened track areas 425 to allow a driven one of the rollers 408 to
5 gain traction on the belt 406. Further, belt 406 can be fabricated from a relatively stiff
6 material (such as an extruded polyethylene mesh) so that the belt does not appreciably
7 sag near the middle of the belt. Alternately, a shaft can pass between rollers 408 on
8 opposite sides of the toner belt 406 (only the left side rollers are shown in Fig. 10), and
9 intermediate rollers can be placed on the shaft to provide support for the belt.

10 Turning now to Fig. 11, a partial front sectional view of another agitator belt 506
11 that can be used is depicted. The view in Fig. 11 corresponds to viewing the thickness
12 of the belt after it has been sectioned, similar to the upper and lower sections of the belt
13 406 which is depicted in Figs. 9 and 10. As depicted in Fig. 11, the outer surface of the
14 belt 506 is indicated by edge 501, and the inner surface of the belt is indicated by edge
15 503. As indicated in Fig. 11, one or both of the outer surface 501 or the inner surface
16 503 of the belt 506 can be roughened to provide the advantages described above with
17 respect to belt 406 of Figs. 9 and 10. That is, the roughening on the outer surface 501 of
18 the belt 506 can facilitate scraping toner off of the toner reservoir primary surface (such
19 as surface 119 of Fig. 5), while the roughening on the inner surface 503 of the belt 506
20 can facilitate stirring of toner within the toner reservoir (such as reservoir 104 of Fig. 5).
21 The roughening can be provided by texturing the material out of which the belt 506 is
22 fabricated, or by applying roughening agents (such as plastic granules) to the surfaces
23 of the belt.

24 In the description of Figs. 4 through 6 above it was described how driven rollers
25 108b and 108d (Fig. 5) can be used to drive the belt 106 in a rotational manner. It will,
26 however, be appreciated that other devices and structures can be used to drive a toner
27 agitator belt in accordance with other embodiments of the present invention. One such
28 drive system is depicted in Fig. 12. Fig. 12 depicts a side sectional view of a toner
29 cartridge 200 in accordance with another embodiment of the present invention. The
30 toner cartridge 200 is similar to the toner cartridge 100 depicted in Fig. 5, and contains
31 like-numbered components which were described above with respect to Fig. 5.
32 Specifically, the toner cartridge 200 of Fig. 12 includes a toner agitation belt (endless
33 rotatable belt) 106, which is disposed within a toner reservoir 204 defined by housing
34 202. As shown, the belt 106 is supported by rollers 208a-d in proximity to the interior
35 surface 219 of the toner reservoir 204. In the configuration depicted in Fig. 12, the drive

1 system for the belt 106 includes a single drive connection which is located proximate the
2 exterior surface of the housing (the drive connection is not shown in Fig. 12, but can be
3 similar to drive connection 110 which is located proximate side panel 107 in Fig. 4).
4 However, in Fig. 12 the drive connection is connected to a central driving wheel 230
5 (located within the toner reservoir 204). The central driving wheel 230 is in turn in
6 contact with a plurality of secondary driving wheels 232a-d, and each secondary driving
7 wheel 232a-d is in contact with a corresponding one of the rollers 208a-d. Thus, by
8 turning the drive connection (not shown), the central driving wheel 230 drives the
9 secondary driving wheels 232a-d, and consequently the rollers 208a-d, and thus belt
10 106 is moved rotationally within the toner reservoir 204. In this way all of the rollers
11 208a-d can be driven by a single connection. The drive system depicted in Fig. 12 can
12 reduce slack forming in the agitator belt 106 since the belt will now be driven at all of the
13 support locations (i.e., at rollers 208a-d). Although the central driving wheel 230 and the
14 secondary driving wheels 232a-d are depicted as being rollers, they can also be geared
15 to provide positive engagement therebetween. In this instance the ends of rollers 208a-
16 d can also be fitted with gearing to positively engage the secondary rollers 232a-d.

17 It will be observed that in Figs. 5, 6 9 and 12 the mixing region (i.e., the area
18 within the toner reservoir (e.g., reservoir 104, Fig. 5) proximate to the inner surface of
19 the agitator belt (e.g., belt inner surface 133, Fig. 5) is defined (in a side view) by the
20 peripheral shape of the agitator belt (such as belt 106, Fig. 5). In the embodiments and
21 examples depicted in Figs. 5, 6 9 and 12, the mixing region has a non-circular shape (in
22 side view). This non-circular shape of the mixing region allows for the volume of the
23 toner reservoir to be increased (and thus, the quantity of toner within the reservoir) over
24 a toner cartridge having a mixing region that is defined by a periphery that is circular in
25 shape.

26 As indicated above, the present embodiments of the present invention are
27 applicable not only to toner cartridges but also to toner systems which are resident within
28 an imaging apparatus. Accordingly, these embodiments provide for an imaging
29 apparatus having a toner agitating system as described herein, as well as such a toner
30 agitating system which is resident within an imaging apparatus. One such example is
31 provided in Fig. 13, which depicts a simplified side elevation section view of an imaging
32 apparatus 300 (as well as a toner supply system 310 resident within the imaging
33 apparatus 300). The imaging apparatus 300 is depicted in a simplified drawing in that
34 the imaging components and media transport components are not shown, such being

1 well known in the art. The imaging apparatus can be, for example, a printer, a
2 photocopier, a facsimile machine, or a combination "multi-function" imaging apparatus.

3 As depicted in Fig. 13, the imaging apparatus 300 has a toner supply system 310
4 which includes a toner reservoir housing 370 which defines a toner reservoir 307. A
5 rotatable endless belt 356 is disposed within the toner reservoir 307, and can be used to
6 agitate toner within the reservoir 307 in the manner described above with respect to
7 agitator belt 106 of Fig. 5. The rotatable endless belt 356 can have openings disposed
8 therein to allow toner to pass therethrough. Examples of belt-types and opening which
9 can be used in the toner supply system 310 include agitator belts 106 (Figs. 5 and 6),
10 206 (Fig. 7), 306 (Fig. 8), 406 (Figs. 9 and 10) and 506 (Fig. 11), all described above.
11 The rotatable endless belt 356 can be supported by rollers 358 and 360 (generally
12 corresponding to rollers 108a and 108d of Fig. 5), as well as other rollers which are not
13 visible in Fig. 13. One or more of the support rollers 358, 360 can be a driven roller, also
14 in the manner described above with respect to Figs. 5 and 12. For example, a motor
15 368 can be connected to roller 358, thus making roller 358 a drive roller.

16 The toner supply system 310 in the imaging apparatus 300 of Fig. 13 can further
17 include an antechamber 304 which is defined by the housing 370, and which is in fluid
18 communication with the toner reservoir 307 by way of toner passageway 311. The
19 antechamber 304 includes an inlet opening 350 to receive dry toner therethrough. In
20 this way, the toner reservoir 307 can be replenished by filling the antechamber 304 with
21 dry toner through the opening 350. A rotatable auger 362, driven by motor 364, can be
22 provided as part of the toner supply system 310 to move toner from the
23 antechamber 304 into the toner reservoir 307 via the toner passageway 311. Other
24 types of material handling apparatus, such as paddles or belts, can be used in place of
25 the auger 362 to facilitate migration of toner from the antechamber 304 into the reservoir
26 307.

27 Yet another embodiment of the present invention provides for a method of
28 agitating toner within a toner reservoir. The method includes providing a rotatable
29 endless belt, such as belt 106 of Fig. 5 (or 206 (Fig. 7), 306 (Fig. 8), 406 (Fig. 9) or 506
30 (Fig. 11)) within the toner reservoir, and rotating the belt within the toner reservoir to
31 cause toner within the reservoir to be agitated. The belt can be placed in close proximity
32 to a wall surface of the toner reservoir (such as interior surface 119 of Fig. 5). Further,
33 the belt preferably has openings disposed therein to allow toner to pass through the
34 openings as the toner is agitated by the belt. The method can further include rotating

- 1 the belt during an imaging process, and not rotating the belt when an imaging process is
- 2 not taking place or is not imminently ready to take place.
- 3